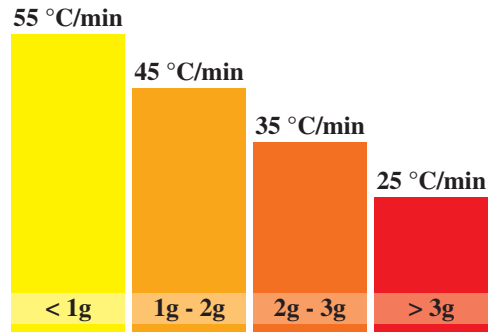


Instructions for firing and cooling of zirconium oxide frameworks during the process of veneering



Weight per dental unit *

* The dental unit with the highest mass determines the times for the complete structure.

Due to the poor thermal conductivity of zirconium oxide the frameworks made out of it should be neither heated nor cooled too rapidly as cracks in the structures may occur.

The following table shows the recommended heating or cooling speeds depending on the framework's mass.