










General instructions

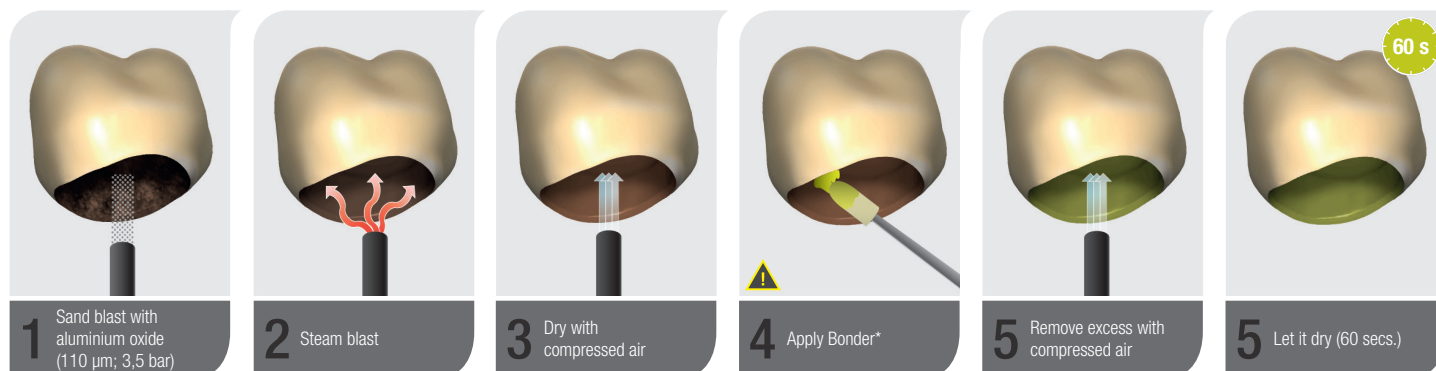
Cementation of a crown made of zirconia on Raw-Abutment®

Tools and materials required

-  Sand blaster (aluminium oxide: grain size 110 µm; 3,5 bar)
-  Swab
-  Glycerine gel/Airblock*
-  Steam jet cleaner
-  Dual-cure cement* of the latest generation
-  Dry and oil-free compressed air ISO/DIN 7494-2:2014-03
-  Tool for the removal of excess cement
-  Universal-Bonder*
-  Photo-polymerising lamp

! * ATTENTION! Please follow respective instructions of the product manufacturer! Differences are possible due to simplified process description.

Preparation/cleaning of the zirconia crown



- 1** Sand blast with aluminium oxide (110 µm; 3,5 bar)
- 2** Steam blast
- 3** Dry with compressed air
- 4** Apply Bonder* **!**
- 5** Remove excess with compressed air
- 5** Let it dry (60 secs.) **60 s**

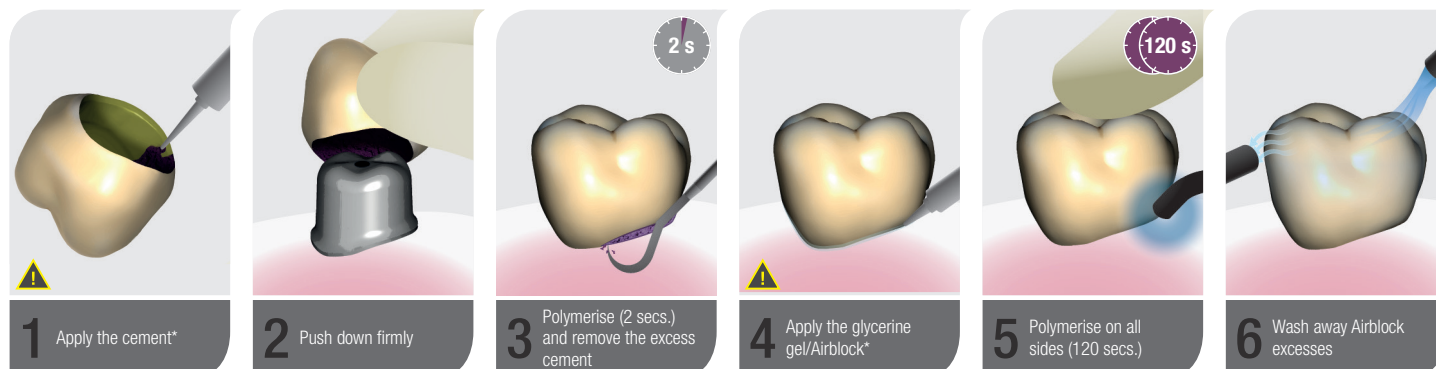
Pre-treatment/cleaning of the Zirkonzahn Raw-Abutment®



- 1** Prepare Raw-Abutment®
- 2** Clean
- 3** Dry with compressed air and cover the area

! * ATTENTION! Please follow respective instructions of the product manufacturer! Differences are possible due to simplified process description.

Cementation of the crown



- 1** Apply the cement* **!**
- 2** Push down firmly
- 3** Polymerise (2 secs.) and remove the excess cement **2 s**
- 4** Apply the glycerine gel/Airblock* **!**
- 5** Polymerise on all sides (120 secs.) **120 s**
- 6** Wash away Airblock excesses